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# RESEARCH MEMORANDUM

FLIGHT INVESTIGATION OF THE HEAT REQUIREMENTS FOR

ICE PREVENTION ON AIRCRAFT WINDSHIELDS

By Kenneth S. Kleinknecht

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# NATIONAL ADVISORY COMMITTEE FOR AERONAUTICS

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# RESEARCH MEMORANDUM

FLIGHT INVESTIGATION OF THE HEAT REQUIREMENTS FOR

ICE PREVENTION ON AIRCRAFT WINDSHIELDS

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#### SUMMARY

A flight investigation was conducted to establish the heat requirements for ice prevention on aircraft windshields mounted on the forebody of an airplane at several angles with the thrust axis. Electrically heated windshields were used in this investigation to provide a means of accurately measuring heat input to the windshield. The investigation showed that: (1) by assuming a design condition of an ambient-air temperature of 0°F, a heat input of approximately 1300 Btu per hour per square foot would prevent ice formation at airspeeds up to 220 miles per hour and liquid-water content up to 0.30 gram per cubic meter; (2) as the angle of the windshield with the thrust axis was decreased from 60° to 45°, the heat required for ice prevention remained constant. However, the heat required for ice prevention when the angle was decreased to 30° was about 25 percent less than for angles of 60° and 45°.

## INTRODUCTION

One part of the general investigation of the airplane iceprevention program has been concerned with preserving vision through the aircraft windshield during flight in icing conditions. A previous investigation (reference 1) has shown that the use of heat is a practical means of preventing ice formation on the aircraft windshield and has indicated the approximate quantity of heat required for windshield-ice prevention for one type of airplane.

An investigation has been conducted at the NACA Cleveland laboratory in order to establish more adequate data on the quantity of heat required for windshield-ice prevention. The data obtained in this investigation are for windshields mounted on the forebody of an airplane at several angles with the thrust axis. The flight operations were conducted in the Great Lakes region of the United States under conditions of natural icing during the winter of 1946-47.

Special weather forecasting for the icing flights were provided by representatives of the United States Weather Bureau. The windshields used were provided by the Pittsburgh Plate Glass Company.

#### APPARATUS

A special airplane-forebody section incorporating seven windshield panels each 11 inches square was mounted on a four-engine bomber-type airplane (fig. 1). The windshield panels were installed at the following angles with the thrust axis (fig. 2):

Windshi panel	Angle (deg)		
1, 7	,	45	
2, 3, 5	, 6	30	
Įţ.		60	

Windshield panels 1, 2, and 4 were the laminated type and were electrically heated (fig. 3). The remaining windshields were not heated. A typical windshield installation is shown in figure 3. Electric power was furnished to the test panels by an auxiliary power plant installed in the waist compartment of the airplane.

#### TRSTRUMENTATION

Temperatures of the outside and inside surfaces of each wind-shield panel were recorded by thermocouples. Three thermocouples were installed on both the outside and inside surfaces of each panel. The thermocouples were located diagonally across the panel, one in the center and one  $4\frac{3}{1}$  inches on either side of the center (fig. 3).

The installation of the thermocouples on the outside did not disturb the aerodynamic smoothness of the surface. The inside thermocouples were cemented to the surface with rubber cement. A shielded resistance-bulb thermometer was installed on the bottom of the airplane fuselage to measure ambient-air temperature.

Pressures at altitude and airspeed were measured by flush static orifices and a total-pressure tube located on the side of the airplane at the pilot's station.

The power furnished to the windshields was controlled by the use of wide-range variable transformers in each supply line and was measured by voltmeters and ammeters.

A rotating cylinder assembly, similar to that described in reference 2, was used to determine average droplet size, droplet-size distribution, and liquid-water content. The four cylinders used were  $\frac{1}{8}$  inch,  $\frac{1}{2}$  inch,  $1\frac{1}{4}$  inches, and 3 inches in diameter.

A rotating disk-type icing rate meter was used to measure the icing rate. The principle of operation of this meter is given in reference 2.

### RESULTS AND DISCUSSION

The results of this investigation are presented in table I and figure 4.

The quantity of heat provided for the  $60^{\circ}$  windshield is presumably an indication of the maximum that may be required for any configuration at the conditions experienced during this investigation (fig. 4(c)). The nature of the ice formation on the  $60^{\circ}$  windshield (fig. 5) indicates that a region of stagnation existed on the windshield. Convective heat transfer and the heat lost to the intercepted water is usually larger in the vicinity of a stagnation pressure region than in other regions of an aerodynamic body.

If a design condition is used that presumes a temperature rise of the windshield surface of 32° F above a 0° F ambient-air temperature, the conclusion may be made from the data in figure 4(c) that approximately 1300 Btu per hour per square foot will prevent ice formation at velocities up to 220 miles per hour and liquid-water content as large as 0.30 gram per cubic meter. Because of the high collection of liquid water, which was apparent on the 60° windshield, it is possible that the provision of 1300 Btu per hour per square foot will provide protection for the full range of water-droplet sizes that may be encountered under the conditions noted.

From data on the temperature rise of the various windshield surfaces, it has been ascertained that as the angle of the windshield with the thrust axis is decreased from 60° to 45°, the heat required remains constant. However, when the anglé is decreased to 30°, about 25 percent less heat is required.

The ranges in airplane velocity and intensity of icing conditions were inadequate to permit a general statement of the relation between heat required for ice prevention and the operating conditions.

Observations made during the conduction of this research indicated that the use of electrically heated panels did not provide any protection for the windshield frame (fig. 6), whereas the airheated airplane service installation (fig. 7) did provide frame protection. The center windshield of the airplane service installation was not heated.

Flight Propulsion Research Laboratory, National Advisory Committee for Aeronautics, Cleveland, Ohio.

#### REFERENCES

- 1. Rodert, Lewis A., Clousing, Lawrence A., and McAvoy, William H.: Recent Flight Research on Ice Prevention, NACA ARR, Jan. 1942.
- Vonnegut, B., Cunningham, R. M., and Katz, R. E.: Instruments
  for Measuring Atmospheric Factors Related to Ice Formation on
  Airplanes. Dept. Meteorology, De-Icing Res. Lab., M.I.T.,
  April 1946. (Available from Office of Technical Services,
  U.S. Department of Commerce, as PB No. 48074,)

TABLE I

RESULTS OF FLIGHT INVESTIGATION TO DETERMINE THE TEMPERATURE RISE OF THE OUTSIDE SUBPACE
OF WINDSHIELDS ABOVE ANBIENT-AIR TEMPERATURE IN MATURAL ICINO CONDITIONS

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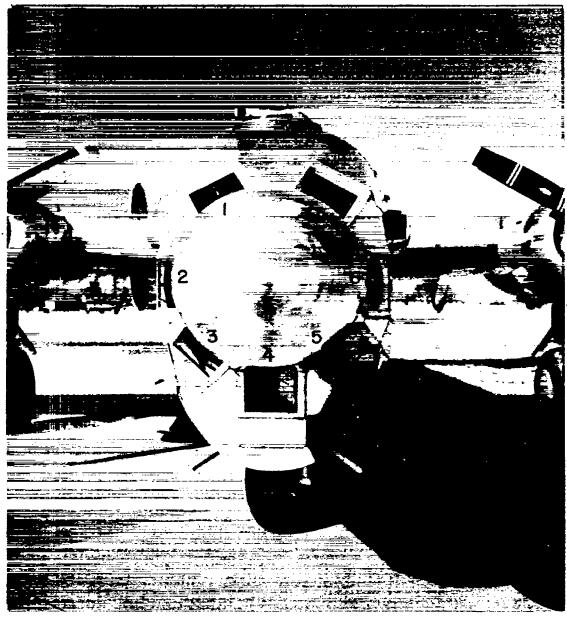
Compartment	Angle	Altitude	Velocity	Ambient-	Windshield-	Average	windshield	Heat innet			Liquid-	Rate
\$50   \$34   \$25   \$46   \$46   \$350   \$177   \$15   \$25   \$45   \$44   \$47   \$588   \$4.6   \$4.0   \$2.0   \$4.6   \$4.0   \$4.	deg)	(ft)		air tom-	compartment temperature	temperat Inside	ure (°F)	] (Btu/(hr)	droplet	81ze   distri-	water	of ioing
460         444         27         558         6.5         A         0.280         1.6         60         37         558         6.5         A         0.280         1.6         60         37         558         6.5         A         0.280         1.6         60         351         809         6.5         A         0.280         1.6         45         351         809         9.1         A         0.185          60         80         1293         9.1         A         0.185          60         1282         8.7         A         0.205          60         1282         8.7         A         0.205          60         1282         8.7         A         0.205          80         51         1410 </td <td>45</td> <td>3310</td> <td>177</td> <td>1.3</td> <td>25</td> <td>34 30</td> <td>26 35 21</td> <td>408</td> <td>8.7</td> <td>4</td> <td>0.365</td> <td>2.64</td>	45	3310	177	1.3	25	34 30	26 35 21	408	8.7	4	0.365	2.64
60         54         51         809         9.1         A         0.185	45	3210	177	16	25	4.0	36 30 27	780 693	8.6	A	0,240	2.54
45         351.0         177         14         24         78         45         1268         9.1         A         0.185            45         351.0         177         15         24         79         45         1328         8.7         A         0.305            50         321.0         157         16         23         49         31         493         6.5         A         0.275            45         60         20         152         36         55         90         54         85         976         6.5         A         0.275           60         22         1338         11.0         E         0.202         1.         60         1.0         4         E         0.195         1.         60         1.         60         1.0         4         1.0         1.0         1.0         1.0         1.0 <td< td=""><td>45 60</td><td>3510</td><td>180</td><td>1,5</td><td>24</td><td>54 _</td><td>51</td><td>809</td><td>8.5</td><td>A</td><td>0.260</td><td>1.68</td></td<>	45 60	3510	180	1,5	24	54 _	51	809	8.5	A	0.260	1.68
30         3210         157         16         23         49         31         38         976         6.5         A         0.275            60         60         163         28         35         90         58         869         11.0         B         0.202         1.           50         2820         158         36         34         76         51         616         10.4         B         0.195         1.           45         50         350         55         55         976         51         616         10.4         B         0.195         1.           50         350         350         350         35         56         40         413           0.           45         60         70         46         813         10.0         E         0.805         1.           50         3985         155         24         32         43         35         430         10.0         E         0.805         1.           45         60         5985         155         24         32         43         33         274         7.9         E	45	351.0	177	14		78 58	45 58	1528 1095	9.1	A	0.183	
30         3210         157         16         23         49         31         38         976         6.5         A         0.275            60         30         2820         152         26         35         90         56         869         11.0         B         0.202         1.           60         30         3820         158         36         34         76         51         616         10.4         B         0.195         1.           50         350         158         36         35         55         976         10.77           0.195         1.           60         350         3506         158         36         35         56         40         413           0.195         1.           45         60         70         46         813         10.77          0.40         1.	45 60	<b>351</b> 0	177	15	84	79 87	45 52	1328 1419	8,7	<b>A</b>	0.305	
50         2820         152         96         55         90         58         859         11.0         8         0.202         1.6         60         1328         99         62         1328         11.0         8         0.202         1.6         60         1328         1328         11.0         8         0.202         1.6         60         1328         1328         11.0         8         0.202         1.6         60         1328         1328         11.0         8         0.202         1.6         60         10.0         8         0.1077         1.6         616         10.4         8         0.1077         1.0         1	50 45	3210	157	1.6	23	89 _	31 38 51	493 976 1410	8.5	A	0.275	
50         2820         158         26         54         76         51         616         10.4         E         0.195         1.6           60         86         55         976         1077         20.195         1.6         20.195         1.6         20.195         1.6         20.195         1.6         20.195         1.6         20.195         1.6         20.195         1.6         20.195         1.6         20.195         1.6         20.195         1.6         20.195         1.6         20.195         1.6         20.195         1.6         20.195	45	2920	153	26	35	95 99	58 <b>6</b> 2	1329	11.0	B	0.202	1.13
45         60         60         70         44         956         60         62         44         956         60         60         813         60         82         239         10.0         8         0.805         1.         60         80         10.0         8         0.805         1.         60         8         0.805         1.         60         8         65         45         65         45         65         45         65         45         65         40         35         274         46         35         324         60         60         65         40	30 45	2820	158	26	34	88	55	i 976 i	10.4	E	0.195	1.51
30         5965         165         24         52         45         52         239         10.0         E         0.805         1.           60         59         42         566         566         566         566         566         566         566         566         566         566         566         566         566         566         6.	45	3505	156	25		56 62 70	44 46	413 988 813		44464	******	0.56
30         3405         162         25         31         36         31         119         7.9         E         0.350         0.6           46         35         274         280         19         38         78         60         787         18.1         E         0.300            45         60         41         676         66         41         795         18.1         E         0.300            45         60         41         795         18.0         E         0.240            45         51         44         445         558         558         558         17.7         E	45	3985	165	24	52	45 57 59	32 35	450	10.0	B	0.805	1.62
45   66	30 45	3405	162	25	27	· 40	51, 53 56	274	7.9	E	0.4550	0.58
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60 5480 183 21 51 79 50 1189 14.0 A 0.190 0.		5375	181	2 <u>1</u>	52 51	48	50	1189	13.0	_ <u>^</u>	0.147	2.0

Distributions A and E are described in reference 2, pp. 4-12.



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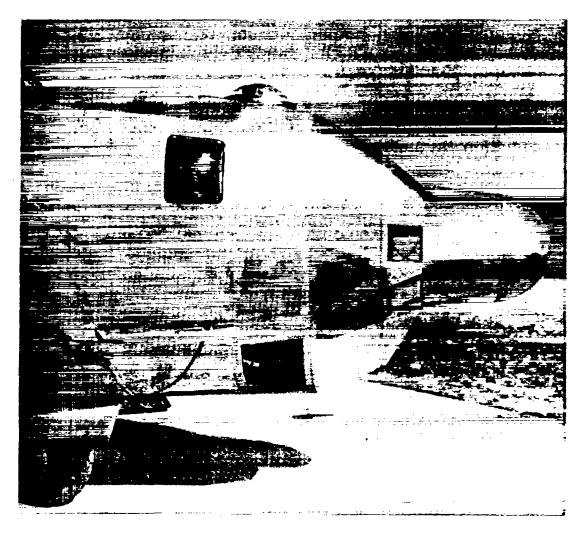
Figure 1. - Airplane with special windshield section mounted on forebody to determine heat required to prevent ice formation on aircraft windshields.



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(a) Front view.

Figure 2. - General arrangement of windshield panels for determining heat required to prevent ice formation on aircraft windshields.



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(b) Side view.

Figure 2. - Concluded. General arrangement of windshield panels for determining heat required to prevent ice formation on aircraft windshields.

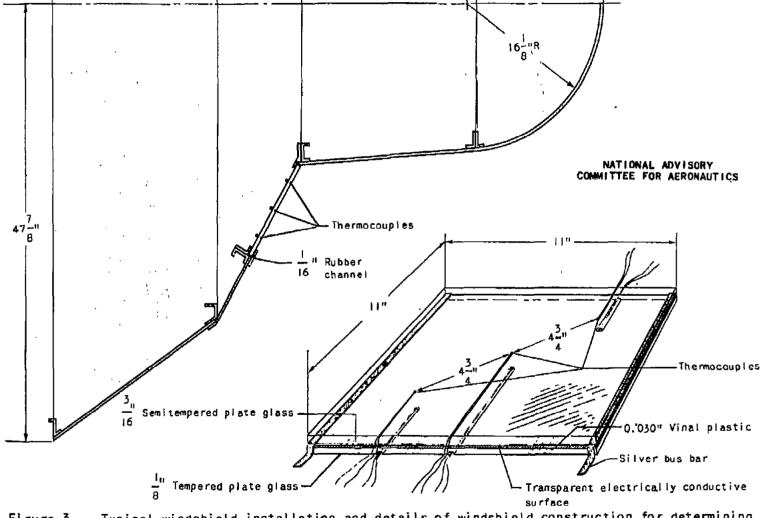
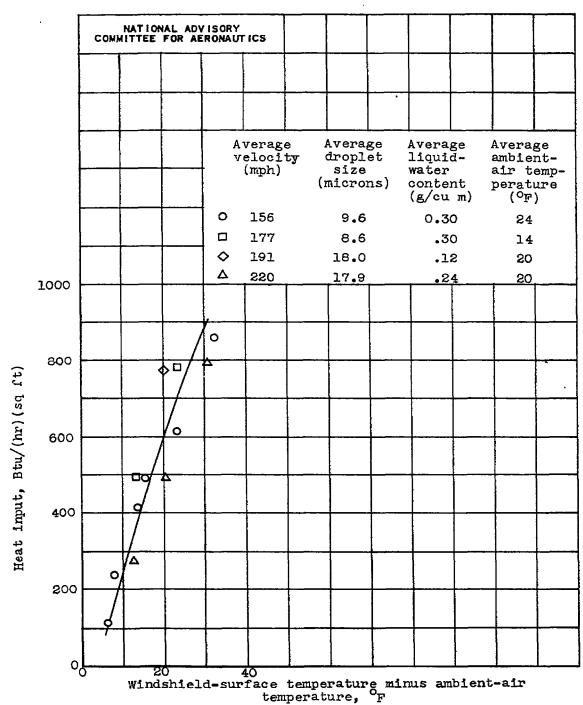


Figure 3. - Typical windshield installation and details of windshield construction for determining heat required to prevent ice formation on aircraft windshields.

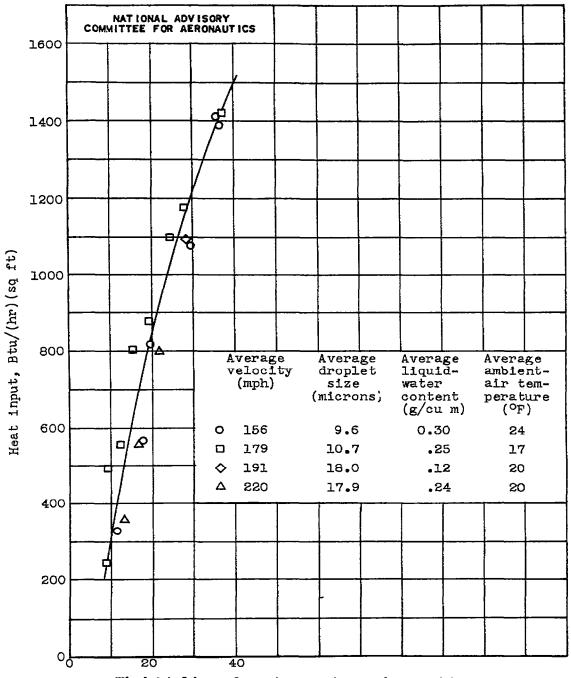


(a) Windshield angle with thrust axis, 30°.

Figure 4. - Variation of heat input with temperature rise of outside surface of windshield above ambient-air temperature.

(b) Windshield angle with thrust axis, 45°.

Figure 4. - Continued. Variation of heat input with temperature rise of outside surface of windshield above ambient-air temperature.



Windshield-surface temperature minus ambient-air temperature,  $^{\rm OF}$ 

(c) Windshield angle with thrust axis, 60°.

Figure 4. - Concluded. Variation of heat input with temperature rise of outside surface of windshield above ambient-air temperature.

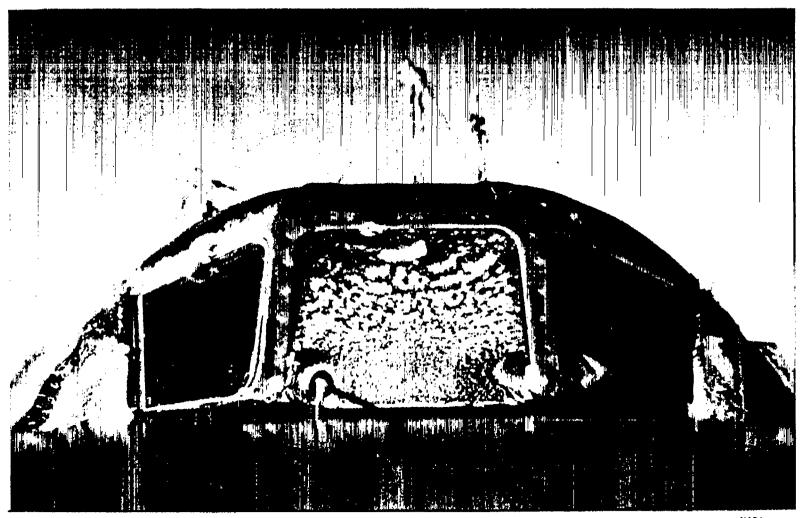
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Figure 5. - Ice formation on 60° windshield panel after flight with no heat applied.



Figure 6. - Ice accretion on framework of 60° windshield during electrical thermal anti-icing of windshield.



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Figure 7. - Airplane service windshields in natural icing condition. Thermal hot-air anti-icing on pilot's and copilot's windshields; center windshield not anti-iced.

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